

**Novagard® 800 Series 800-235
UV Cure
Specification Data**



DESCRIPTION

Novagard 800 Series 800-235 is a UV cure sealant. This non-corrosive, single-component silicone sealant will cure to a solid rubber upon exposure to ultra-violet light source.

FEATURES & BENEFITS

- Exceptionally fast UV cure
- Single component
- Controlled rheology
- Minimal oxygen inhibition
- Room temperature curing
- Solvent-free formulations
- No corrosive by-products

UV APPLICATION

All laboratory experiments were conducted using a mercury vapor "H" bulb. To achieve a tack free surface requires 0.30 seconds exposure at 500 mW/cm², or 0.60 seconds at 245 mW/cm². As with any UV curing system, longer exposure times are required for lower intensity lamp conditions.

AVAILABILITY

Consult your Novagard sales representative for packaging options and volume requirements.

STORAGE

Novagard 800 Series 800-235 may be stored in the original unopened containers at, or below, 80°F for up to twelve (12) months.

PRECAUTIONS

Consult and obey all applicable local, state, and federal regulations for disposal of solvent and silicone waste. For additional information consult product S.D.S.

Do not use in or around highly oxidative chemicals such as liquid oxygen, chlorine, or peroxides. Not recommended for surfaces that are to be painted.

PRODUCT SPECIFICATIONS

| Physical Property | Test Method | Performance Range |
|-------------------|---------------------------|----------------------|
| Appearance | | Hazy Viscous Fluid |
| Viscosity | Brookfield RV #7 @ 10 rpm | 70,000 – 110,000 cPs |

TYPICAL PROPERTIES*

| Physical Property | Test Method | Typical Value |
|-------------------|-------------|---------------|
| Specific Gravity | | 1.00 – 1.05 |
| Tensile Strength | ASTM D412 | 130 – 180 psi |
| Elongation | ASTM D412 | 600% |
| Shore A | ASTM D2240 | 15 – 20 |

* The values outlined reflect testing that was conducted under laboratory conditions, actual results may vary. Results are after UV cure.

ADDITIONAL INFORMATION

Novagard believes that the information provided is a true and accurate description of the typical characteristics of the aforementioned product, however, it is the responsibility of the individual user to thoroughly test the product in their specific application to determine performance, efficacy, and safety.