



SAFETY DATA SHEET EPO-TEK 375-T Part A

1. Identification

Product identifier

Product name EPO-TEK 375-T Part A

Product number 375T/A

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com

Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Acute Tox. 4 - H332 Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Skin Sens. 1 - H317 STOT SE 1 - H370

Environmental hazards Aquatic Chronic 2 - H411

Label elements

Pictogram



Signal word

Danger

Hazard statements

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H370 Causes damage to organs .
H411 Toxic to aquatic life with long lasting effects.

EPO-TEK 375-T Part A

Precautionary statements

P280 Wear protective gloves/protective clothing/eye protection/face protection.
 P302+P352 If on skin: Wash with plenty of water.
 P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.
 P308+P311 If exposed or concerned: Call a poison center or doctor.
 P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
 P501 Dispose of contents/container in accordance with national regulations.

Contains Epoxy Phenol Novolac, Polar Activator

Other hazards

Hazards not otherwise classified (HNOC) Contains epoxy constituents. May produce an allergic reaction.

3. Composition/information on ingredients

Mixtures

Epoxy Phenol Novolac	60-100%
CAS number: 9003-36-5	
Classification	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
Skin Sens. 1 - H317	
Aquatic Chronic 2 - H411	
Polar Activator	1-5%
CAS number: Proprietary	
Classification	
Flam. Liq. 2 - H225	
Acute Tox. 3 - H301	
Acute Tox. 3 - H311	
Acute Tox. 3 - H331	
STOT SE 1 - H370	

The Full Text for all Hazard Statements are Displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.

Ingestion Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.

Skin Contact Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if irritation persists after washing.

Eye contact Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

General information Causes damage to organs .

EPO-TEK 375-T Part A

Inhalation	Harmful if inhaled. Vapors may cause headache, fatigue, dizziness and nausea. Irritation of nose, throat and airway.
Ingestion	May cause discomfort if swallowed.
Skin contact	Causes skin irritation. May cause sensitization by skin contact.
Eye contact	Causes serious eye irritation.

Indication of immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.
-----------------------------	------------------------

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Extinguish with the following media: Dry chemicals. Foam. Water spray.

Special hazards arising from the substance or mixture

Hazardous combustion products Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapors.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Do not discharge into drains or watercourses or onto the ground. Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for cleaning up Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid spilling. Avoid contact with skin and eyes. Keep away from heat, sparks and open flame. Do not eat, drink or smoke when using the product. Avoid inhalation of vapors. Provide adequate ventilation.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use. Avoid contact with oxidizing agents.

Storage class Chemical storage.

Specific end uses(s)

EPO-TEK 375-T Part A

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

8. Exposure Controls/personal protection

Control parameters

Occupational exposure limits

Polar Activator

Long-term exposure limit (8-hour TWA): ACGIH 200 ppm

Short-term exposure limit (15-minute): ACGIH 250 ppm

ACGIH = American Conference of Governmental Industrial Hygienists.

Exposure controls

Protective equipment



Appropriate engineering controls

Provide adequate general and local exhaust ventilation.

Eye/face protection

Wear tight-fitting, chemical splash goggles or face shield.

Hand protection

It is recommended that chemical-resistant, impervious gloves are worn.

Other skin and body protection

Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures

Do not smoke in work area. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

Respiratory protection

If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Paste.
Color	Tan.
Odor	Slight.
Flash point	> 93°C
Evaporation rate	<BuAc
Solubility(ies)	Insoluble in water.
Other information	None.

10. Stability and reactivity

Reactivity The following materials may react violently with the product: Strong oxidizing agents.

Stability Stable at normal ambient temperatures.

Possibility of hazardous reactions Will not occur.

EPO-TEK 375-T Part A

Conditions to avoid	Avoid excessive heat for prolonged periods of time. Avoid exposure to high temperatures or direct sunlight. Avoid heat, flames and other sources of ignition. Avoid contact with strong oxidizing agents.
Materials to avoid	Strong oxidizing agents.
Hazardous decomposition products	Fire creates: Carbon monoxide (CO). Carbon dioxide (CO ₂).

11. Toxicological information

Information on toxicological effects

Inhalation	Harmful by inhalation.
Ingestion	May cause discomfort if swallowed.
Skin Contact	May cause sensitization by skin contact. Irritating to skin.
Eye contact	Irritating to eyes. May cause severe eye irritation.
Acute and chronic health hazards	Causes damage to organs.

12. Ecological Information

Ecotoxicity Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Toxicity

Toxicity Very toxic to aquatic organisms.

Persistence and degradability

Persistence and degradability The product is biodegradable.

Bioaccumulative potential

Bio-Accumulative Potential Bioaccumulation is unlikely to be significant because of the low water-solubility of this product.

Mobility in soil

Mobility Mobile.

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

EPO-TEK 375-T Part A

14. Transport information

UN Number

UN No. (DOT)	3082
UN No. (IMDG)	3082
UN No. (ICAO)	3082

UN proper shipping name

Proper shipping name (DOT)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)
Proper shipping name (IMDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)
Proper shipping name (ICAO)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

Transport hazard class(es)

DOT hazard class	9
DOT hazard label	Class 9
IMDG Class	9
ICAO class/division	9

Transport labels



Packing group

DOT pack group	III
IMDG packing group	III
ICAO packing group	III

Environmental hazards

Environmentally Hazardous Substance



Special precautions for user

EmS	F-A, S-F
-----	----------

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

EPO-TEK 375-T Part A

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

The following ingredients are listed:

Polar Activator

5,000 lbs (2270 Kg)

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

The following ingredients are listed:

Polar Activator

CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)

The following ingredients are listed:

Polar Activator

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

Massachusetts "Right To Know" List

The following ingredients are listed:

Polar Activator

Rhode Island "Right To Know" List

The following ingredients are listed:

Polar Activator

Minnesota "Right To Know" List

The following ingredients are listed:

Polar Activator

New Jersey "Right To Know" List

The following ingredients are listed:

Polar Activator

EPO-TEK 375-T Part A

Pennsylvania "Right To Know" List

The following ingredients are listed:

Polar Activator

Inventories

EU - EINECS/ELINCS

Some of the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - MITI

Some of the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date	1/7/2016
Revision	2
Supersedes date	10/6/2014
Hazard statements in full	<p>H225 Highly flammable liquid and vapor.</p> <p>H301 Toxic if swallowed.</p> <p>H311 Toxic in contact with skin.</p> <p>H315 Causes skin irritation.</p> <p>H317 May cause an allergic skin reaction.</p> <p>H319 Causes serious eye irritation.</p> <p>H331 Toxic if inhaled.</p> <p>H332 Harmful if inhaled.</p> <p>H370 Causes damage to organs.</p> <p>H411 Toxic to aquatic life with long lasting effects.</p>

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.



SAFETY DATA SHEET EPO-TEK 375-T Part B

1. Identification

Product identifier

Product name EPO-TEK 375-T Part B

Product number 375T/B

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com

Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Acute Tox. 4 - H302 Skin Irrit. 2 - H315 Eye Dam. 1 - H318 STOT SE 3 - H335

Environmental hazards Not Classified

Label elements

Pictogram



Signal word Danger

Hazard statements H302 Harmful if swallowed.
H315 Causes skin irritation.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.

Precautionary statements P280 Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310 If swallowed: Immediately call a poison center/doctor.
P302+P352 If on skin: Wash with plenty of water.
P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P501 Dispose of contents/container in accordance with national regulations.

EPO-TEK 375-T Part B

Contains Imidazole Blend

3. Composition/information on ingredients

Mixtures

Imidazole Blend	60-100%
CAS number: Proprietary	

Classification

Acute Tox. 4 - H302
 Skin Irrit. 2 - H315
 Eye Dam. 1 - H318
 STOT SE 3 - H335

The Full Text for all Hazard Statements are Displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation	Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.
Ingestion	Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if irritation persists after washing.
Eye contact	Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation	May cause respiratory irritation.
Ingestion	Harmful if swallowed. May cause stomach pain or vomiting. May cause chemical burns in mouth, esophagus and stomach.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye damage. Severe irritation, burning and tearing.

Indication of immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Extinguish with the following media: Dry chemicals. Foam. Water spray.

Special hazards arising from the substance or mixture

Hazardous combustion products Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapors.

EPO-TEK 375-T Part B

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for cleaning up Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid spilling. Avoid contact with skin and eyes. Keep away from heat, sparks and open flame. Do not eat, drink or smoke when using the product. Avoid inhalation of vapors. Provide adequate ventilation.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use.

Storage class Chemical storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

8. Exposure Controls/personal protection

Ingredient comments No exposure limits known for ingredient(s).

Exposure controls

Protective equipment



Appropriate engineering controls Provide adequate general and local exhaust ventilation.

Eye/face protection Wear tight-fitting, chemical splash goggles or face shield.

Hand protection It is recommended that chemical-resistant, impervious gloves are worn.

Other skin and body protection Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures Do not smoke in work area. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Wash promptly if skin becomes contaminated. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke.

Respiratory protection If ventilation is inadequate, suitable respiratory protection must be worn.

EPO-TEK 375-T Part B

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Liquid.
Color	Amber.
Odor	Mild.
Flash point	> 93°C
Vapour density	>1
Solubility(ies)	Slightly soluble in water.
Other information	None.

10. Stability and reactivity

Reactivity	The following materials may react with the product: Acids. Strong alkalis. Strong oxidizing agents. Strong reducing agents.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid excessive heat for prolonged periods of time. Avoid contact with the following materials: Oxidizing agents. Reducing agents. Avoid contact with acids and alkalis. Avoid heat, flames and other sources of ignition.
Materials to avoid	Strong acids. Strong alkalis. Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO ₂). Hydrogen cyanide (HCN). Nitrous gases (NO _x).

11. Toxicological information

Information on toxicological effects

Inhalation	Irritating to respiratory system.
Ingestion	May cause discomfort if swallowed. May cause stomach pain or vomiting.
Skin Contact	Irritating to skin.
Eye contact	Risk of serious damage to eyes.

12. Ecological Information

Toxicity

Acute toxicity - fish	Not available.
------------------------------	----------------

Persistence and degradability

Persistence and degradability	The product is moderately biodegradable.
--------------------------------------	--

EPO-TEK 375-T Part B

Bioaccumulative potential

Bio-Accumulative Potential The product is not bioaccumulating.

Mobility in soil

Mobility Mobile.

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

General The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DoT).

UN Number

Not applicable.

UN proper shipping name

Not applicable.

Transport hazard class(es)

No transport warning sign required.

Packing group

Not applicable.

Environmental hazards

Environmentally Hazardous Substance

No.

Special precautions for user

Not applicable.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are required to be listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are required to be listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are required to be listed.

EPO-TEK 375-T Part B

SARA 313 Emission Reporting

None of the ingredients are required to be listed.

CAA Accidental Release Prevention

None of the ingredients are required to be listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are required to be listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are required to be listed.

Massachusetts "Right To Know" List

None of the ingredients are required to be listed.

Rhode Island "Right To Know" List

None of the ingredients are required to be listed.

Minnesota "Right To Know" List

None of the ingredients are required to be listed.

New Jersey "Right To Know" List

None of the ingredients are required to be listed.

Pennsylvania "Right To Know" List

None of the ingredients are required to be listed.

Inventories

EU - EINECS/ELINCS

All the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - MITI

All the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

EPO-TEK 375-T Part B

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date	1/7/2016
Revision	2
Supersedes date	10/6/2014
Hazard statements in full	H302 Harmful if swallowed. H315 Causes skin irritation. H318 Causes serious eye damage. H335 May cause respiratory irritation.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.